

FIG. 1

Nonwoven Web

Coating Roll 60

Adhesive 30

Glass mat 120

To Curing Oven

Curing Oven 110

111

112

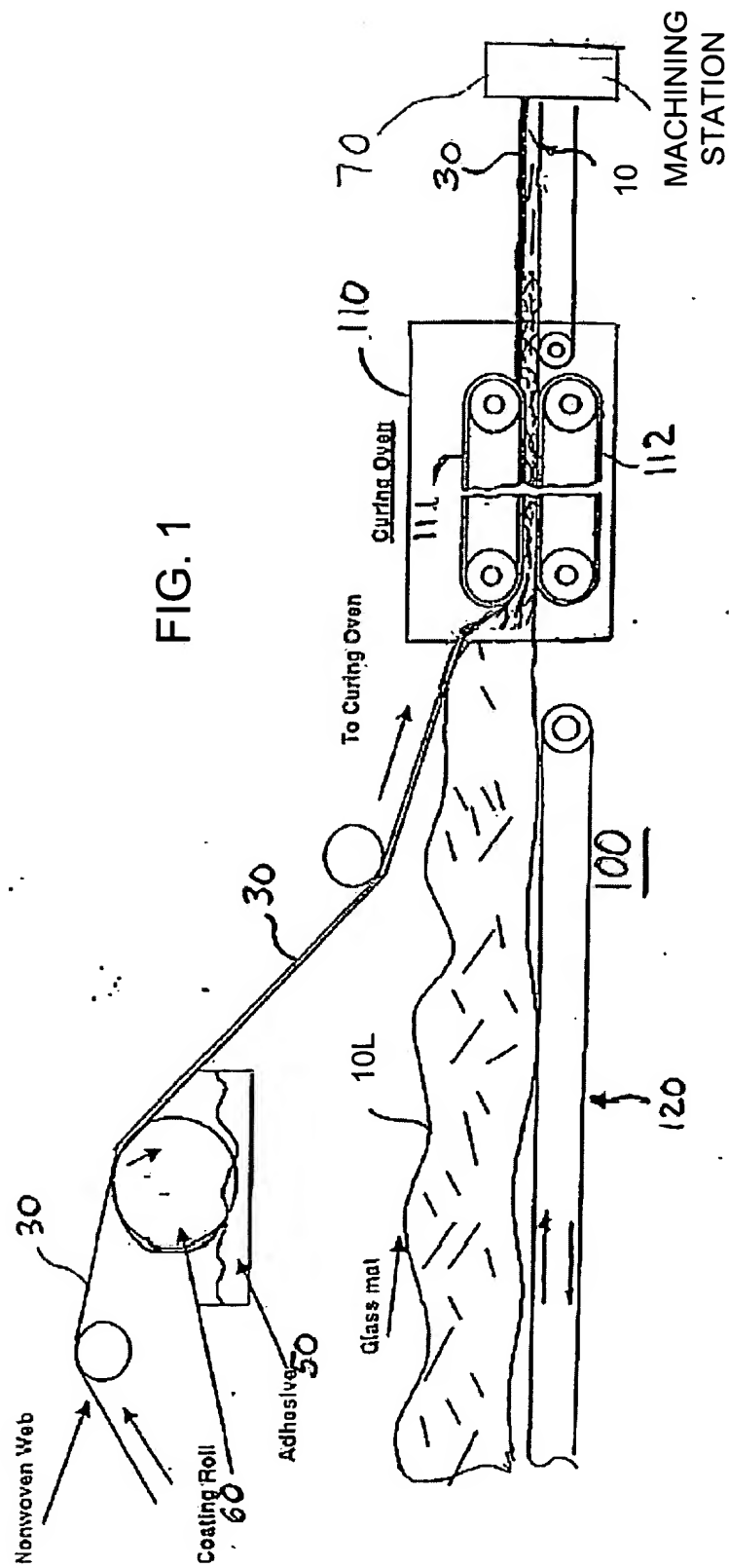
30

10

70

100

MACHINING STATION



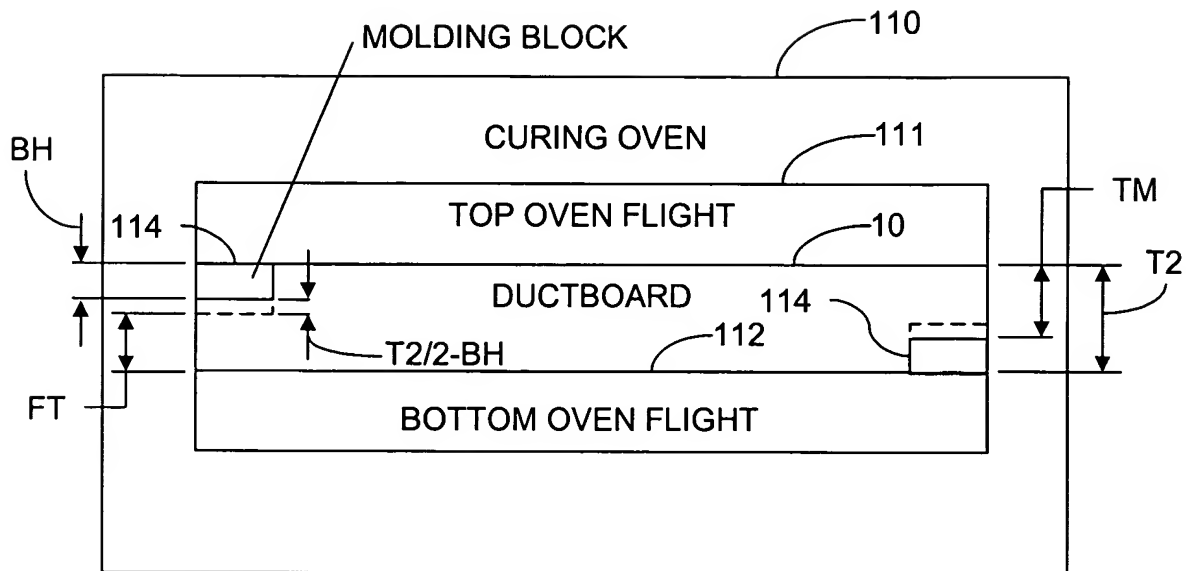


FIG. 2

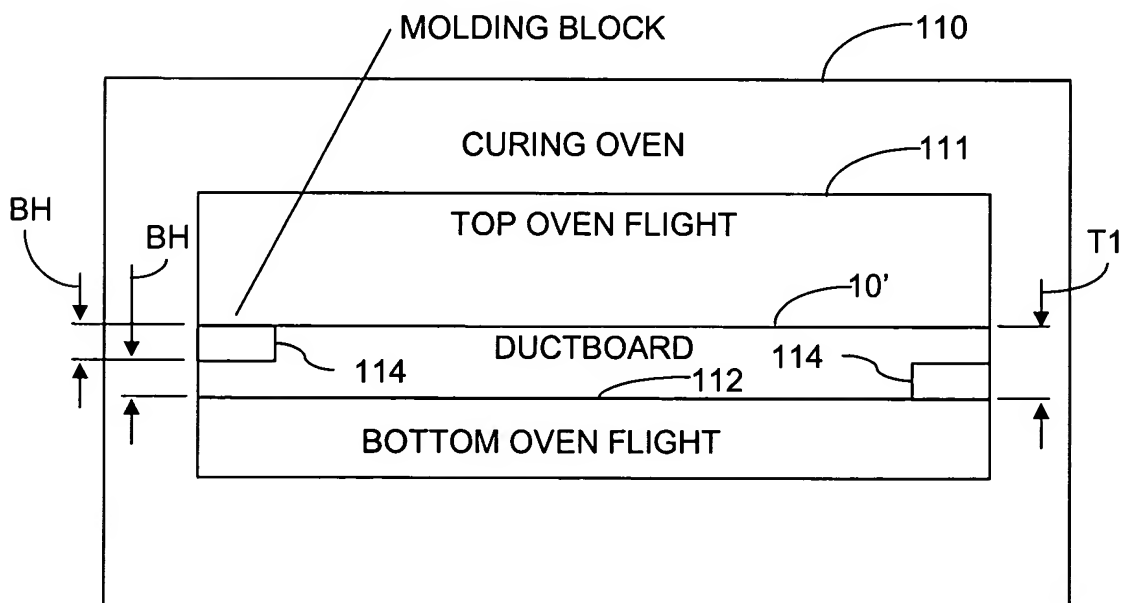


FIG. 3

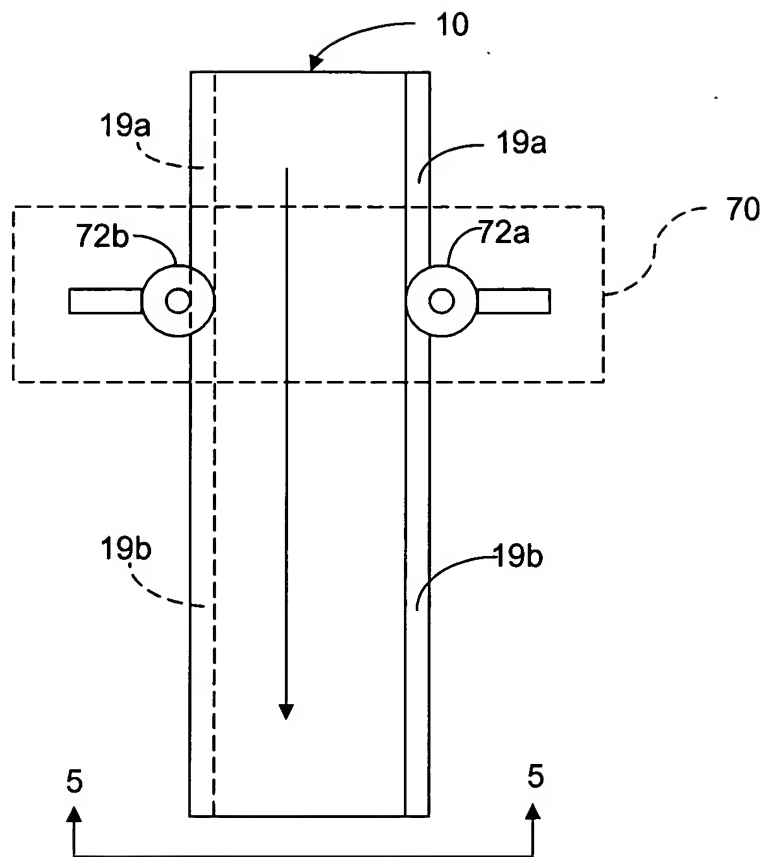


FIG. 4

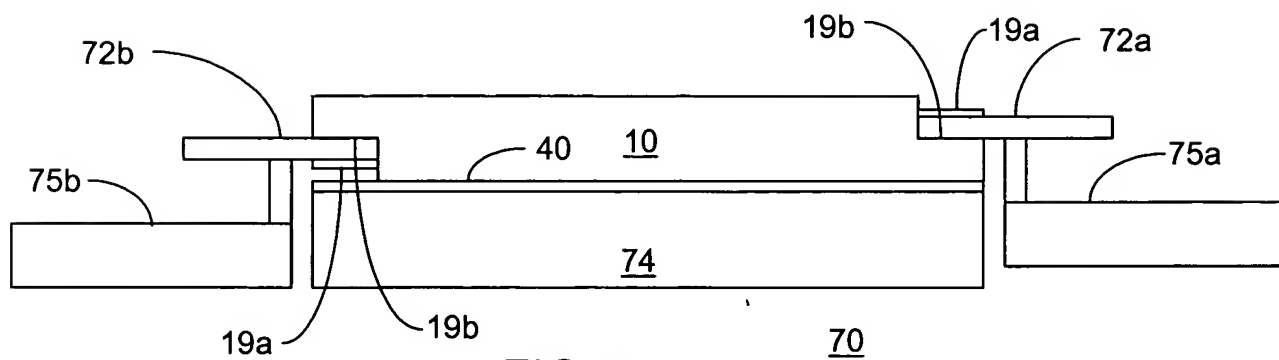


FIG. 5

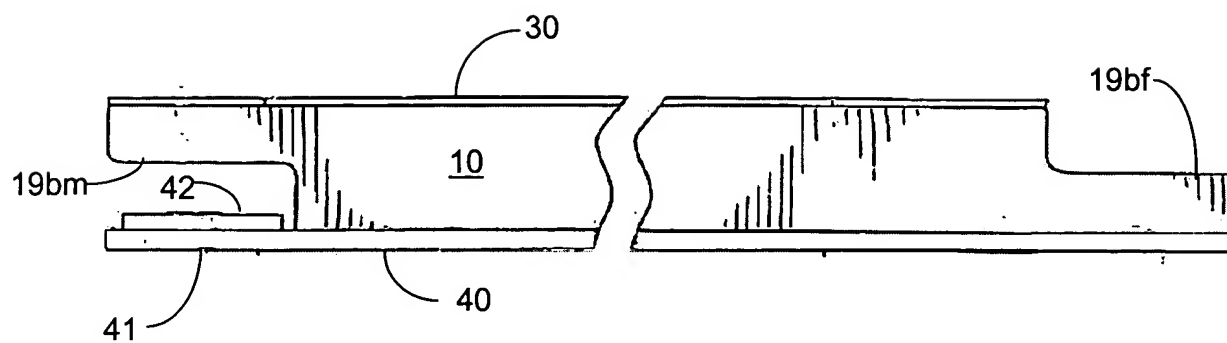


FIG. 6

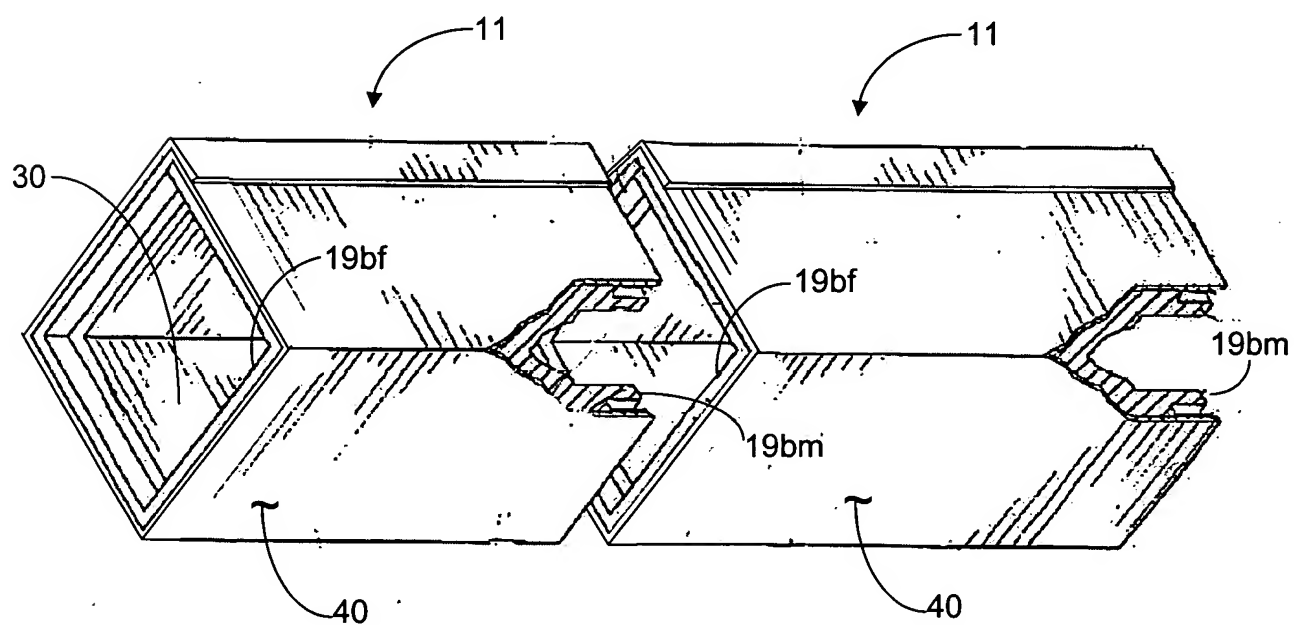


FIG. 7